



Dart Aerospace Ltd.
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D5565-043
Job Sheet 194343-A



Part No: D5565-043

Job Qty: 2 pcs

Part Name: EC135/145 OEM Wearplate Assy - Float Skid AFT BENT, LH/RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/30/19

Job Tracking No:

Due Date: 6/6/19

Created By: Eric Larocque

Type: Stock *Ship*

Description:

Note: D5565 REV.B IPP REV:A 17.11.27 NEW ISSUE DD VERF:JFS IPP REV:B 18.05.02 AS PER DWG REV.A-
PRELIM DD VERF:JFS IPP REV:C 18/07/31 AS PER DWG REV:B JFS VERIFIED BY:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
100	Automated Welding - 1	2 pcs	6/6/19	6/6/19	0.00	0.50	Automated Welding - 1	<i>EL</i>
120	Large Fab - Welded Assy-2- B4B	2 pcs	6/6/19	6/6/19	0.00	0.67	Large Fab - 1 - B4B	
							Large Fab - 10 - B4B	
							Large Fab - 2 - B4B	
							Large Fab - 3 - B4B	
							Large Fab - 4 - B4B	
							Large Fab - 5 - B4B	
							Large Fab - 6 - B4B	
							Large Fab - 7 - B4B	
							Large Fab - 8 - B4B	DAS 43 9-89
							Large Fab - 9 - B4B	
130	QC 9	2 pcs	6/6/19	6/6/19	0.00	0.00	QC 9 - 10	
							QC 9 - 18	DAS 43 9-89
							QC 9 - 24	
							QC 9 - 43	
							QC 9 - 50	
							QC 9 - 9	
140	QC 5	2 pcs	6/6/19	6/6/19	0.00	0.00	QC 5 - 10	
							QC 5 - 12	
							QC 5 - 17	
							QC 5 - 18	
							QC 5 - 19	
							QC 5 - 22	
							QC 5 - 24	
							QC 5 - 3	
							QC 5 - 43	
							QC 5 - 49	
							QC 5 - 51	
							QC 5 - 58	
							QC 5 - 68	



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Container No: S201424



Part: D5565-043

Job No: 194343-A

Serial No/Batch: S191473

Revision: B

Inspector:

Exp Date:

Instructions: Various STC's

Date: 07/30/19

Plex 7/30/19 8:47 AM dart.larocque.eric

				0.00 0.50	QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
					Spray Paint - 1 - B4B	
150	Spray Paint - 2 - B4B	2 pcs	6/6/19	0.00 0.50	Spray Paint - 2 - B4B	- RD 19-7-31
					Spray Paint - 3 - B4B	
					Spray Paint - 4 - B4B	
160	QC 3	2 pcs	6/6/19	0.00 0.00	QC 3 - 10	
					QC 3 - 13	
					QC 3 - 15	
					QC 3 - 17	
					QC 3 - 18	
					QC 3 - 2	
					QC 3 - 28	
					QC 3 - 3	
					QC 3 - 30	
					QC 3 - 34	
					QC 3 - 36	
					QC 3 - 41	DAS 61 9-89
					QC 3 - 51	
					QC 3 - 58	
					QC 3 - 59	
					QC 3 - 68	
					QC 3 - 9	
					QC 3 - 40	
					QC 3 - 19	
170	Packaging 3-1 - Stock - B4B	2 pcs	6/6/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	DAS 28 9-89
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
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					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	

				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
180 QC 21 - SA	2 pcs	6/6/19	0.00 0.00	QC 21 - SA - 21	543
				QC 21 - SA - 70	543
				QC 21 - SA - 53	543

AUG 02 2019

Part Op 100 - (Automated welding) Weld hardfacing as per dwg. Hardcoat 8259 Batch: M138901
 Descriptions: 120 - (Weld per dwg A/R S.S. rod Batch: M138974) WELD SPACERS TO WEARPLATE AS PER DWG *** BENT AREA NEEDS TO STAY***
 130 - (QC9- Inspect visual per QSI004- Fusion Welds)
 140 - (QC5- Inspect part completeness to step on W/O)
 150 - (Spray Paint / NDT Room) APPLY TEXTURE COATING ON CONCAVE SURFACE AS PER DWG AND NOTE9 TEXTURE COATING BATCH: 5192286
 160 - (QC3- Inspect Part Finish)
 170 - (Identify as per dwg & Stock Location: _____)
 180 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5565-3	Wearplate	2 pcs (1 ea)	100-Automated Welding - 1	5156446
D5564-5	Spacer	4 pcs (2 ea)	120-Large Fab - Welded Assy-2- B4B	5131327
D5565-9	Middle Spacer	2 pcs (1 ea)	120-Large Fab - Welded Assy-2- B4B	5191668

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Automated Welding - 1	D5565-3	2	0	0
120-Large Fab - Welded Assy-2- B4B	D5564-5	4	4	0
	D5565-9	2	10	0

Part Specifications

Specifications could not be found.